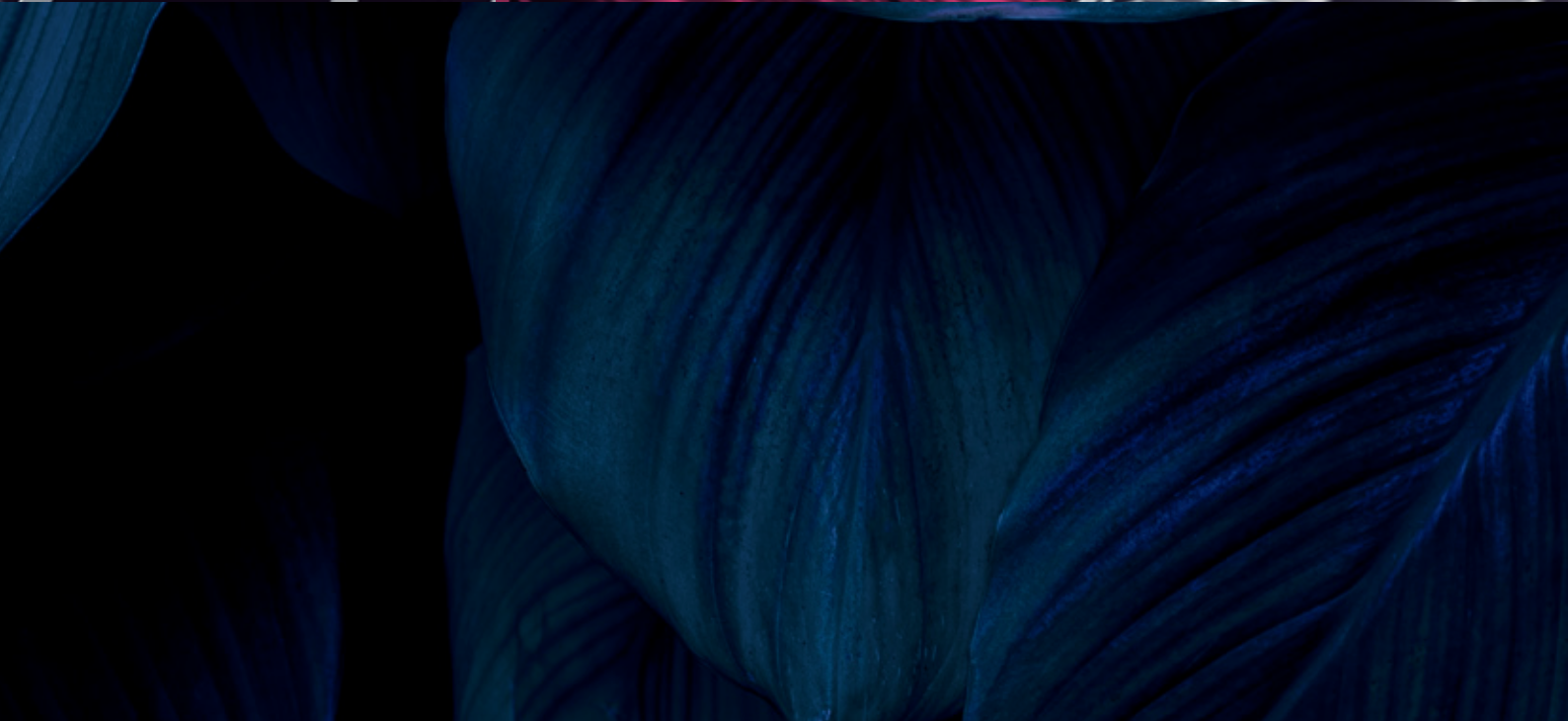
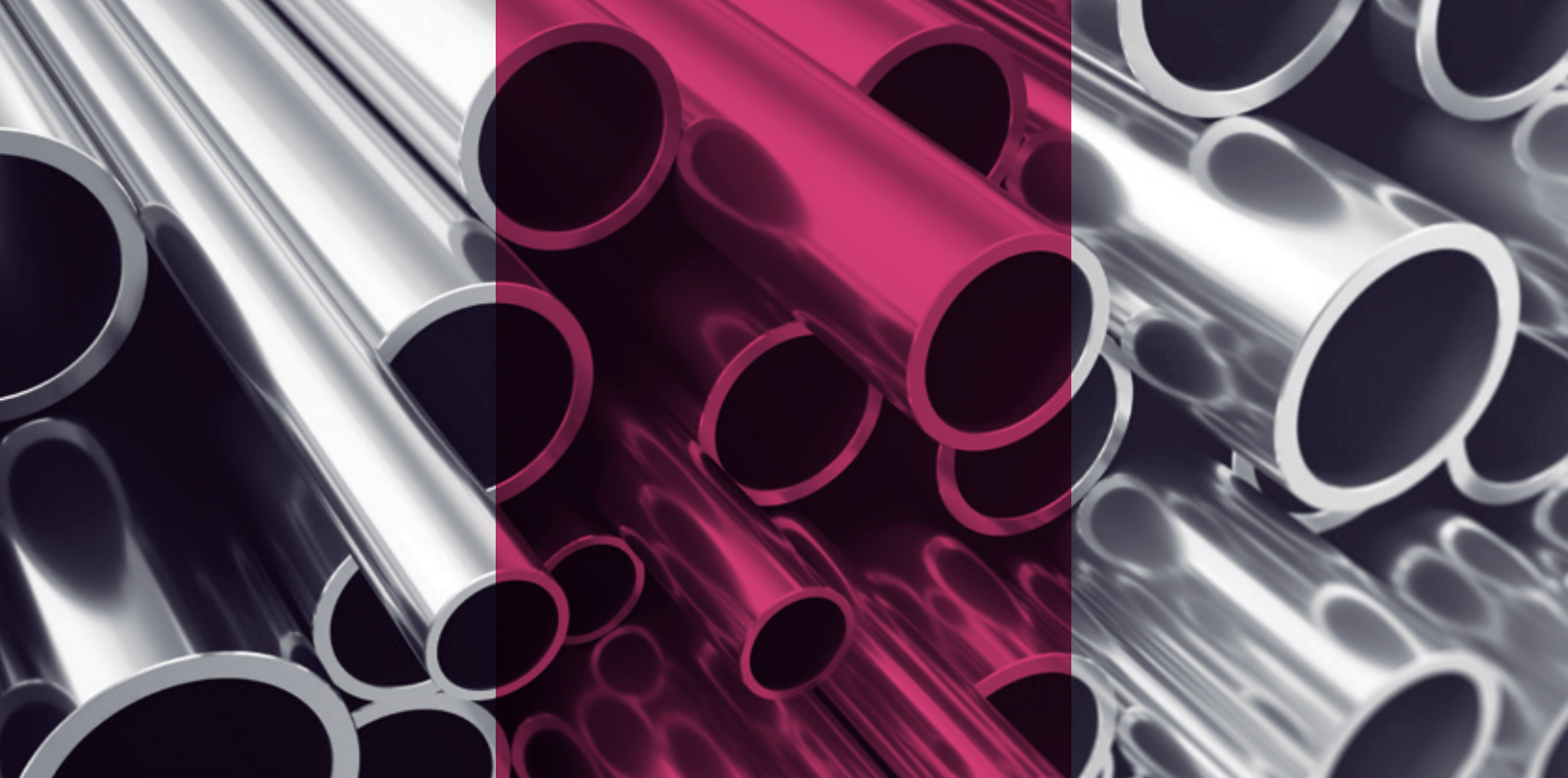


HYDROGEN APPLICATIONS

STAINLESS STEEL AND HIGH NICKEL
ALLOY TUBULAR SOLUTIONS



TUBACEX
GROUP



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TUBACEX: GLOBAL SOLUTIONS PROVIDER

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A GLOBAL LEADER IN SEAMLESS STAINLESS AND HIGH NICKEL ALLOYS PIPES AND TUBES

Tubacex is a global leader in the design, manufacturing, and installation of sophisticated industrial products and high-value-added services for the energy and mobility sectors. Tubacex provides value to its customers through its global presence, with production facilities and service centers in Spain, Austria, Italy, the United States, India, Thailand, Saudi Arabia, Dubai, Norway, Canada, Brazil, Singapore, Guyana, and Kazakhstan. Its sustainability and environmental policies are endorsed by leading ESG certification bodies, including commitments to reduce emissions through Science-Based Targets (SBT), accreditation in ratings like CDP (Rating A-), and adherence to S&P sustainability standards.

Worldwide presence

Through our commercial offices

Competitiveness

Thanks to our lean manufacturing process

Service

Cooperation with our customers

Flexibility

In materials chemical composition & deliveries

Reliability

Of a fully integrated company



**OUR CUSTOMER ARE TUBACEX'S MAIN
DRIVER OF THE TUBACEX GROUP'S
ACTIVITY AND EFFORTS.**

A woman wearing a white hard hat and an orange safety vest over a light blue shirt is looking at a tablet. She has a blue walkie-talkie on her shoulder. The background shows a shipping yard with stacks of colorful containers under a blue sky.

TUBACEX
GROUP

THE WIDEST PORTFOLIO IN STAINLESS STEEL

A TRULY GLOBAL SOLUTIONS PROVIDER AT YOUR SERVICE



SOLUTIONS

BUSINESS UNIT

STAINLESS STEEL AND
HIGH NICKEL ALLOYS
BARS AND BILLETS

ACERALAVA

TUBACEX
GROUP

SEAMLESS PIPE AND TUBES
TO 8" (EXTRUSION, PIERCING,
COLD FINISHING)

TTI

TUBACEX
GROUP

**SCHOELLER
BLECKMANN**

TUBACEX
GROUP

SALEM TUBE

TUBACEX
GROUP

**TUBACEX
DURANT**

TUBACEX
GROUP

TTP

TUBACEX
GROUP

SEAMLESS PIPE AND
TUBES TO 72"

IBF

TUBACEX
GROUP

FITTINGS AND SPECIAL
CONNECTIONS FROM 1/2" TO 72"

TTA

TUBACEX
GROUP

**AWAJI
STAINLESS**

TUBACEX
GROUP

STAINLESS STEEL
MACHINED PARTS

NTS

Group
SENAAT - TUBACEX JV

**TUBACEX UPSTREAM
TECHNOLOGIES**

TUBACEX
GROUP

VALUE ADDED OPERATIONS
AND SERVICES

**TUBACEX
SERVICES**

TUBACEX
GROUP

TUBACOAT

TUBACEX
GROUP

STOCK, SERVICE AND
TRADING

TSS

TUBACEX
GROUP

SEAMLESS PIPES AND TUBES

The Tubacex Group has an extensive manufacturing program for Stainless Steel and Nickel Alloys Seamless pipes and tubes covering most dimensions and grades required by the industry. Seamless Stainless Steel Tubing can be hot or cold finished, covering the following range:

MANUFACTURING RANGE

OUTSIDE DIAMETER		HOT MANUFACTURING DIMENSIONS																																																
		WALL THICKNESS																																																
ASTM A 312 ASME B 36.10	Inch	0,120	0,126	0,133	0,134	0,140	0,145	0,148	0,154	0,179	0,191	0,200	0,203	0,216	0,218	0,226	0,237	0,250	0,258	0,276	0,280	0,281	0,300	0,318	0,322	0,337	0,344	0,375	0,406	0,432	0,438	0,500	0,531	0,562	0,625	0,719	0,906	1,000	Inch											
NPS	Inch	mm	3,05	3,20	3,38	3,40	3,56	3,68	3,76	3,91	4,55	4,85	5,08	5,16	5,49	5,54	5,74	6,02	6,35	6,55	7,01	7,11	7,14	7,62	8,08	8,18	8,56	8,74	9,52	10,31	10,97	11,13	12,7	13,49	14,27	15,88	18,26	23,10	25,40	mm										
	1,496	38,0																																								38,0								
	1,575	40,0																																									40,0							
1 1/4	1,660	42,16				40												160																									42,4							
	1,752	44,5																																										44,5						
1 1/2	1,900	48,26				40								80																														48,3						
	2,008	51,0																																										51,0						
	2,126	54,0																																										54,0						
	2,244	57,0																																											57,0					
2.0	2,375	60,33								40							80												160																60,3					
	2,500	63,5																																												63,5				
	2,756	70,0																																													70,0			
2 1/2	2,875	73,03												40																160																	76,1			
3.0	3,500	88,9													40																																88,9			
3 1/2	4,000	101,60															40																															101,6		
	4,252	108,0																																														108,0		
4.0	4,500	114,30																40																														114,3		
	5,236	133,0																																															133,0	
	5,500	139,7																																															139,7	
5.0	5,563	141,3				10																																											141,3	
	6,260	159,0																																																159,0
6.0	6,625	168,28				10																																												168,3
	7,626	193,7																																																193,7
8.0	8,625	219,08							10																																									219,1
	9,000	228,6																																																228,6
	9,626	244,5																																																244,5

Range of Tubacex Tubos Inoxidables and Schoeller Bleckmann Edelstahlrohr for austenitic hot manufactured tubes and pipes. Production according to main manufacturing standards (ASTM/ASME, EN and other international manufacturing standards). Non standard articles available upon request.

MANUFACTURING RANGE

OUTSIDE DIAMETER		COLD MANUFACTURING DIMENSIONS																																																			
		WALL THICKNESS																																																			
ASTM A 312 ASME B 36.10	Inch	0,020	0,035	0,049	0,065	0,083	0,091	0,102	0,109	0,113	0,120	0,126	0,133	0,134	0,140	0,145	0,148	0,154	0,179	0,191	0,200	0,203	0,216	0,219	0,226	0,237	0,250	0,258	0,276	0,280	0,300	0,318	0,322	0,337	0,375	0,432	0,500	0,559	Inch														
NPS	Inch	mm	0,5	0,9	1,2	1,6	2,0	2,3	2,6	2,9	3,2	3,6	3,6	3,6	3,6	3,6	3,6	3,6	3,6	4,5	5,0	5,6	6,3	6,3	6,3	6,3	6,3	6,3	7,1	7,1	7,1	7,1	7,1	7,1	7,1	7,1	7,1	7,1	7,1	7,1	7,1	7,1	7,1	7,1	7,1	mm							
	0,125	3,17																																															3,0				
	0,236	6,0																																																6,0			
	0,315	8,0																																																	8,0		
1/8	0,405	10,29			10																																														10,2		
	0,472	12,0																																																	12,0		
1/4	0,540	13,72			10																																														13,5		
	0,630	16,0																																																	16,0		
3/8	0,675	17,15			10		40						80																																						17,2		
	0,748	19,0																																																		19,0	
	0,787	20,0																																																		20,0	
1/2	0,840	21,34				5	10																																													21,3	
	0,984	25,0																																																		25,0	
3/4	1,050	26,67				5	10																																													26,9	
	1,181	30,0																																																			30,0
	1,260	32,0																																																			32,0
1.0	1,315	33,40				5																																														33,7	
	1,378	35,0																																																			35,0
	1,496	38,0																																																			38,0
	1,575	40,0																																																			40,0
1 1/4	1,660	42,16				5																																															

PRECISION TUBES

TUBACEX offers the industry's largest portfolio of high-performance tubing, corrosion-resistant alloys, as well as a commitment to delivering on short lead times and emergency projects.

AUSTENITIC GRADES (304/304L, 316/316L, 317/317L)

Straights and coils
 Straight-LENGTHS

		WALL THICKNESS														
		INCH	0.020	0.028	0.035	0.039	0.049	0.059	0.065	0.079	0.083	0.095	0.109	0.120	0.179	0.188
		MM	0.51	0.71	0.89	1	1.24	1.5	1.65	2	2.11	2.41	2.77	3.05	4.55	4.78
OUTER DIAMETER	INCH	MM														
	1/8	3.18														
	1/5	4.76														
	1/4	6.35														
	1/3	7.94														
	3/8	9.53														
	2/5	10														
	4/9	12														
	1/2	12.7														
	3/5	15														
	5/8	16														
	5/7	18														
	3/4	19.05														
	7/9	20														
	6/7	22														
	1	25.4														
	1-1/4	31.75														
	1-1/2	38.1														
	1-3/4	44.45														
2	50.8															

SUPER AUSTENITIC, DUPLEX, NICKEL-ALLOY, & PH GRADES (904L, 6MO, 2205, 2507, 400, 600, 617, 625, 690, 825; N200; N201, C22, C276, 15-5, 17-4, 17-7)

		WALL THICKNESS														
		INCH	0.020	0.028	0.035	0.039	0.049	0.059	0.065	0.079	0.083	0.095	0.109	0.120	0.179	0.188
		MM	0.51	0.71	0.89	1	1.24	1.5	1.65	2	2.11	2.41	2.77	3.05	4.55	4.78
OUTER DIAMETER	INCH	MM														
	1/8	3.18														
	1/5	4.76														
	1/4	6.35														
	1/3	7.94														
	3/8	9.53														
	2/5	10														
	4/9	12														
	1/2	12.7														
	3/5	15														
	5/8	16														
	5/7	18														
	3/4	19.05														
	7/9	20														
	6/7	22														
	1	25.4														
	1-1/4	31.75														
	1-1/2	38.1														
	1-3/4	44.45														
2	50.8															



FITTINGS AND SPECIAL COMPONENTS

The Tubacex range includes the design and manufacturing of butt welding fittings, tube bends, elbows, tees, reducers and caps (both seamless and welded), complementing the wide offer of tubular solutions, by IBF and TTA companies. In addition, IBF offers a wide range of special parts (manifolds, laterals, special reducers...)

The Tubacex Group's fitting and special components extensive production program is suitable for all kinds of projects. The range offered is one of the widest in the industry:

MANUFACTURING RANGE - FITTINGS AND SPECIAL PARTS

Seamless	1/2" ton 44"
Welded	1/2" ton 72"
Hot drawing, bending and cold drawing processes Any thickness Lengths from 0,5 to 20 meter	

Materials covered include a wide range of grades, from carbon steel to titanium, with focus in Stainless Steel and High Nickel Alloys – same as described regarding trepanned pipes. Tubacex Group maintains a very high stock level in finished and semifinished products, as well as base materials, to provide full flexibility and an extremely competitive lead time.

- In addition to fittings, special components such as laterals, manifolds, tees, stress joints, weldolets are manufactured at IBF fittings and special parts division, with a clear trend to a more particularized design.

FITTINGS	SPECIAL PARTS
Butt Welding fittings & elbows	Special components
Tees	Manifolds
Reducers	Laterals
3D / 5D Bends / Stress Joints	Special Reducers

- Flexible production processes allow The Tubacex Group's products to be manufactured by a variety of production methods, to reach a wide range in a specialized market, where particularized designs are growingly demanded – designs defined and calculated by our engineering departments.
- IBF has a technical department equipped with CAD systems for design and calculation. This department designs fittings and special items in compliance with all applicable standards and specifications and in conjunction with the client's specific requirements. In addition, the department offers support to the development of all necessary production equipment, machinery and technical processes.



STAINLESS STEELS FOR HYDROGEN SERVICE

Hydrogen is a clean and sustainable energy source that is currently considered to be one of the best potential substitutes to fossil fuel. Hydrogen value chain including production, process, distribution and storage presents significant challenges for materials requiring resistance to hydrogen embrittlement, high mechanical properties to withstand high pressures and microstructure stability to resist cryogenic conditions or high temperature resistance. Stainless steels are perfect candidates to fulfil these requirements.

Tubacex is a transversal supplier to the whole hydrogen value chain. From gas production, in the case of grey or blue hydrogen, through all the generation technologies, liquefaction, transport, and most of the applications, our products are used.

As one stop shop supplier, we are producers of Steel, pipes, tubes and fittings, in a fully integrated way. In addition, we provide a broad spectrum of services associated with or without products, in order to better service our customers, and reduce the overall cost.

STEAM REFORMING:

it is the most conventional and widely used to produce hydrogen. In order to reduce CO2 emissions, new concepts and designs are being developed like CCS or more efficient designs. TUBACEX produces different high temperature grades for these applications, and in collaboration with the company VDM, the new grade 699XA provides outstanding performance for the highly reductive atmospheres, present in recuperative designs.

ELECTROLYZERS:

Austenitic stainless steels are the most used materials in electrolyzers. In particular, TUBACEX supply piping, fittings and precision tubing for the balance of plant and instrumentation of the process.

HYDROGEN STATIONS:

Storage of hydrogen and high pressure conditions are the key characteristics of this application. TUBACEX is one of the leading companies on high precision tubing. Furthermore, our offer includes high pressure tubing, with low diameter to thickness ratio, for the most demanding mechanical conditions.

HYDROGEN INDUSTRIAL APPLICATIONS:

The 316 series with different variants is generally used, but TUBACEX offers a complete portfolio of alloys that can be adjusted to meet particular specifications.





AUSTENITICS: CROGENIC AND HIGH PRESSURE APPLICATIONS

GRADE	C	MN	P	S	SI	CR	NI	MO	N	OTHER
TX 316/316L	≤0.03	≤2.00	≤0.040	≤0.015	≤0.75	16.50-18.00	11.00-13.00	>2.00	-	-
TX 316/316L HMo	≤0.03	≤2.00	≤0.040	≤0.015	≤0.75	16.50-18.00	11.00-13.00	>2.50	-	-
XM-19	≤0.06	4.0-6.0	≤0.045	≤0.030	≤1.00	20.5-23.5	11.5-13.5	1.50-3.00	0.20-0.40	Nb 0.10-0.30 V 0.10-0.30

HIGH TEMPERATURE ALLOYS

GRADE	C	MN	P	S	SI	CR	NI	AL	TI	CU	N	OTHER
Alloy 800H/800HT	0.060-0.100	≤1.50	≤0.030	≤0.015	≤1.00	19.00-23.00	30.00-34.00	0.25-0.60	0.25-0.60	≤0.75	-	Co≤1.00 Fe>39.50 Al +Ti 0.85-1.00 Ni+Co 30.00-34.00
Alloy 699XA	0.005-0.10	≤0.50	≤0.02	≤0.01	≤0.50	26.0-30.0	Reminder	1.9-3.0	≤0.60	≤0.50	≤0.05	Nb≤0.50 Zr≤0,10 B≤0.008 Fe≤2.5

Other materials available upon request.



Material Data sheets available upon request



TX 316/316L

TX 316/316L, the low carbon version of 316, is a molybdenum alloyed austenitic stainless chromium nickel steel. It has very high immunity from sensitization. The austenitic structure gives these grades excellent toughness, even down to cryogenic temperatures. TX 316/316L is an excellent material to be used in hydrogen service due to its resistance to hydrogen embrittlement. For electrolyzers it is used as substrate for bipolar plates in due to the combination of corrosion resistance, electrical conductivity, and high strength.

The added molybdenum (>2.5%) of TX 316/316HMo improves pitting and crevice corrosion resistance compared to standard 316/316L chemistries with typical molybdenum contents around 2,1%. With higher strength at elevated temperatures, it is sometimes used for structural and pressure containing applications at temperatures above about 500°C.

TX S20910 (XM19)

TX S20910 is a nitrogen-strengthened and manganese alloyed austenitic stainless steel with better corrosion resistance than stainless steel grades 316 and 317 and higher mechanical strength, about twice the yield strength at room temperature. In addition, TX S20910 has very good mechanical properties at both elevated and subzero temperatures. Unlike many austenitic stainless steels, TX S20910 does not become magnetic when cold worked or cooled to sub-zero temperatures. Moreover, TX S20910 has excellent hydrogen embrittlement resistance in comparison with 316L, even at high pressurized hydrogen gas at lower temperature.

ALLOY 699 XA®

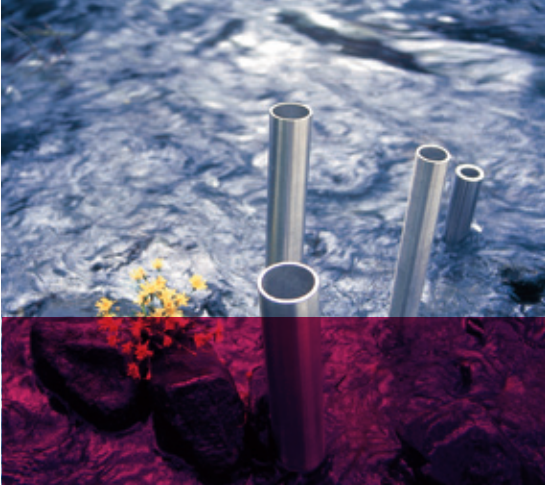
A nickel-based alloy with superior resistance to metal dusting.

Metal dusting is a high-temperature corrosion phenomenon occurring in carbonaceous environments at temperatures between 400 and 800 °C. These conditions inevitably occur in some industrial processes such as synthesis gas production, iron ore reduction, and ammonia or methanol plants. An example of application of Alloy 699XA® tubes is as catalyst tubing of a convective heat exchange reformer located adjacent to the primary reformer of some hydrocarbon processing plants. This parallel equipment uses the high heat level of the effluent of the primary reformer to reform additional feed. This special reformer reduces the emissions and can increase the total hydrogen capacity of the plant by 20-30%.



Under metal dusting conditions, vulnerable materials are disintegrated in high amounts of coke mixed with metal, metal carbides and metal oxides.

Material Data sheets available upon request



Alloy 699 XA® is a nickel-based alloy with chromium and aluminum additions. Hence, the formation of a highly protective oxide scale is the responsible of its high resistance to metal dusting. The alloy also exhibits very high creep strength.

Designations and standards:

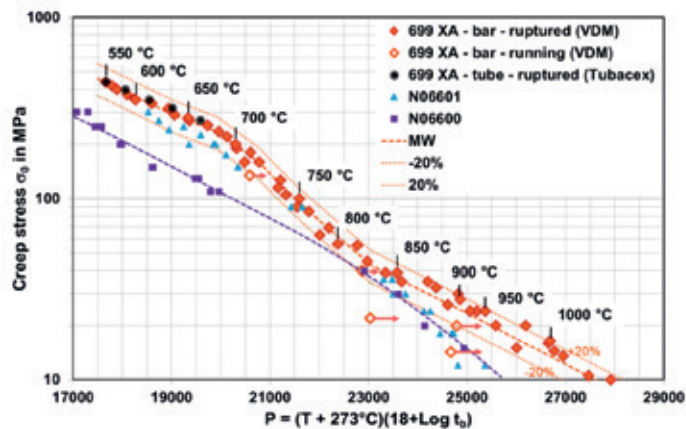
UNS N06699 – EN 2,4842

ASTM B167 – ASTM B163 Seamless pipes and tubes



CREEP RESISTANCE

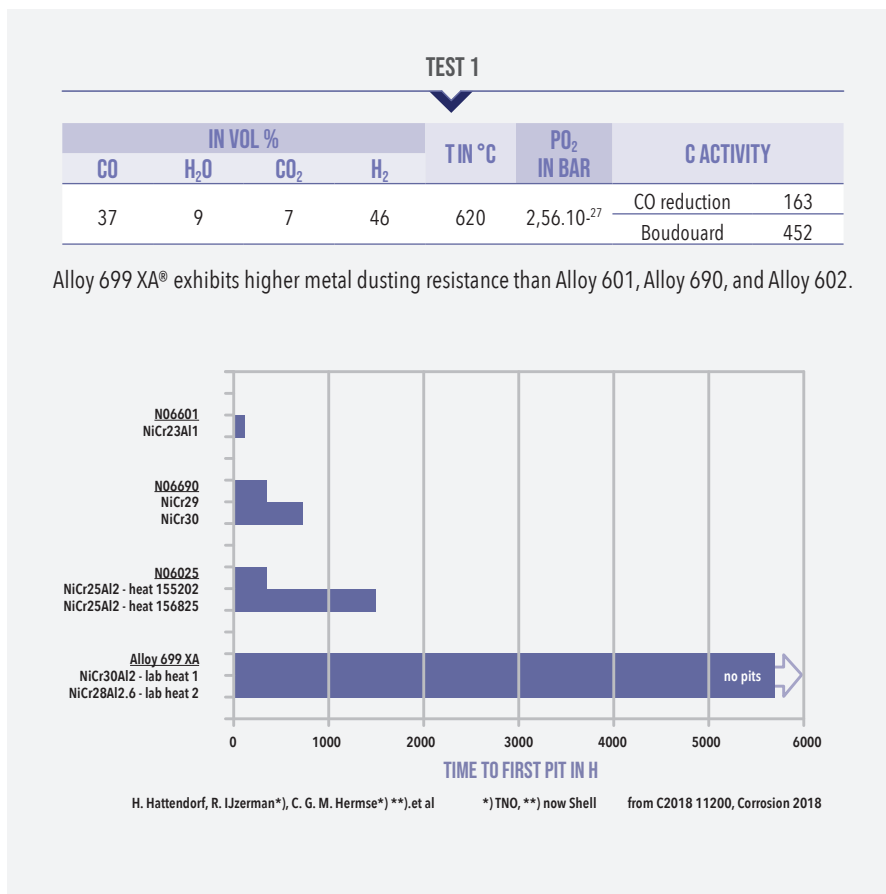
High-temperature strength of Alloy 699 XA® is at least at the level of Alloy 601, a nickel-based alloy with very high creep properties used in very demanding high-temperature applications



METAL DUSTING RESISTANCE

Metal dusting laboratory tests in high carbon activity atmospheres showed outstanding metal dusting resistance of Alloy 699 XA®.

Material Data sheets available upon request



ALLOY 800H / ALLOY 800HT

A Ni-Fe-Cr alloy with excellent high-temperature strength and corrosion resistance Alloy 800H and Alloy 800HT are nickel-iron-chromium alloys that possess very good high-temperature strength and resistance to high-temperature corrosion phenomena such as oxidation and carburization, among others. These characteristics make these alloys extremely useful for many applications affected by long-term exposure to elevated temperatures and corrosive environments. Examples of applications in which hydrogen is involved are catalyst tubing, outlet manifolds, pigtailed, convection tubing, and quenching-system piping in steam/hydrocarbon reforming; tubing in hydrogenation heaters for oxy-alcohol production; convection and cracking tubes, and pigtailed for ethylene production; heater tubing for hydrodealkylation units; and cracking tubes, return bends and inlet and outlet flanges in the production of vinyl chloride monomer.

Alloy 800H and Alloy 800HT are nickel-iron-chromium alloys with controlled additions of carbon, aluminum, and titanium. Furthermore, both alloys are solution annealed to produce a final grain size of 5 ASTM or coarser. Because of the limited chemical composition and the achieved microstructure, Alloy 800H and Alloy 800HT display excellent creep and rupture strength and high-temperature corrosion resistance.

Material Data sheets available upon request



BIMETALLIC TUBES

An innovative solution for high-pressure hydrogen transport

Bimetallic tubes are constituted of a high strength steel casing and a hydrogen resistant stainless-steel core. The combination of these two properties makes the bimetallic tube an optimum solution for high-pressure hydrogen transport.



Bimetallic tubes are produced by co-extrusion, so that a perfect metallurgical bonding between casing and core is achieved.

DESIGNATIONS AND STANDARDS:

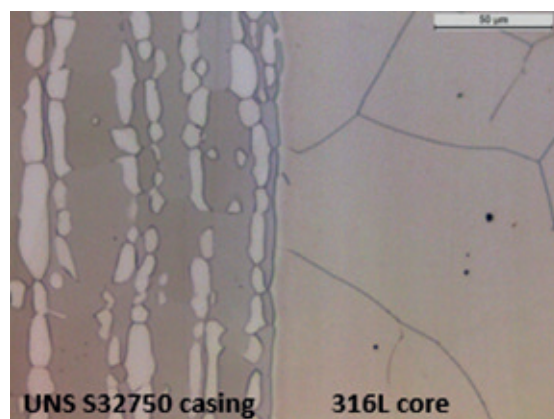
Applicable designations and standards will depend on the materials selected for casing and core.

CHEMICAL COMPOSITION

The chemical composition will depend on the materials selected for casing and core.

MICROSTRUCTURE

The microstructure will depend on the materials selected for casing and core. In all cases, a perfect metallurgical bonding between the 2 steel grades is guaranteed.



Example of the perfect metallurgical bonding achieved in a bimetallic tube
 → UNS S32750 superduplex grade casing + 316L austenitic grade core.



TBX LABS

Tubacex Innovation provides technical services for industry around the world.

Its vast multi-sector experience in material selection along with the deep knowledge of production processes, make Tubacex Innovation the best partner to optimize your projects. It is focused on material development, best corrosion performance and improved mechanical properties to offer efficient solutions in terms of cost, lead times, risk reduction and environmental performance.



**MULTI-SECTOR EXPERIENCE IN MATERIAL SELECTION
UNDERSTANDING OF THE PRODUCTION PROCESS**



COST EFFECTIVE SOLUTIONS



REDUCTION OF RISKS



IMPROVING LEAD TIMES



REDUCING ENVIRONMENTAL FOOTPRINT

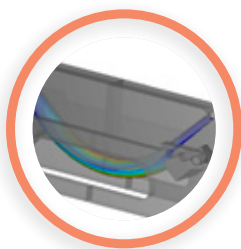


**MATERIAL DEVELOPMENT BEST CORROSION PERFORMANCE
IMPROVED MECHANICAL PROPERTIES**



TECHNICAL ADVICE ON MATERIALS AND PROCESSES

Technical advice on the selection of materials and processes to ensure design integrity.



INTENSIVE LAB TESTING

Fully laboratory devoted to R&D with a group of researchers specialized in metalurgy.



DESIGN AND ADVANCE SIMULATION

Design & verification through simulation and validation tools.



YOUR PARTNER IN R&D PROJECTS

Our specialists ensure that the design, analysis, equipment selection and implementation are all aligned and buttressed by operational expertise.

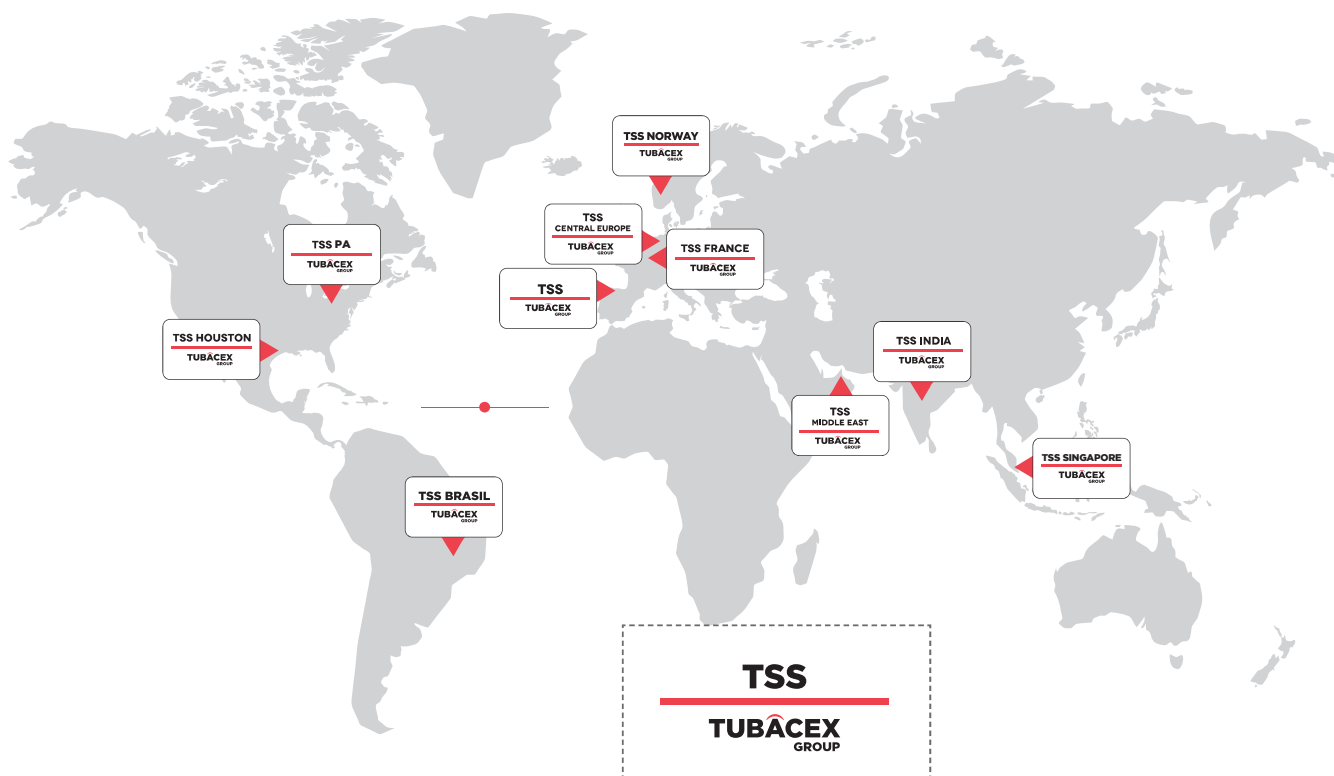


TSS, THE LARGEST GLOBAL MASTER DISTRIBUTOR OF STAINLESS STEEL TUBULAR PRODUCTS

TUBACEX Group has reinforced its global leadership on the distribution market increasing its value proposal through TUBACEX Service Solutions (TSS), a master distributor capable of offering its distributor clients a wide range of products in stock with full availability anywhere in the world, as well as an array of high value-added services.

Thus, TSS joins a business group with experience in the manufacturing of seamless stainless steel and high alloy tubular products, making the most of the synergies already in place at the Group production plants worldwide to improve customer service. Thanks to this, TSS can guarantee immediate availability, quality and service as well as an array of competitive advantages oriented to reducing its clients' operative costs.

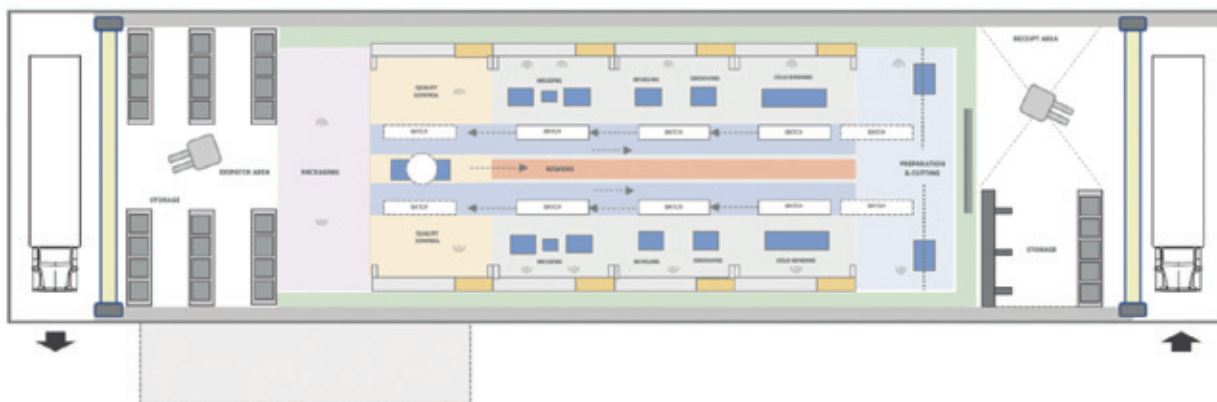
As master distributor, TSS brings TUBACEX's constantly growing product and service portfolio closer to clients, while significantly promoting services offered to them.



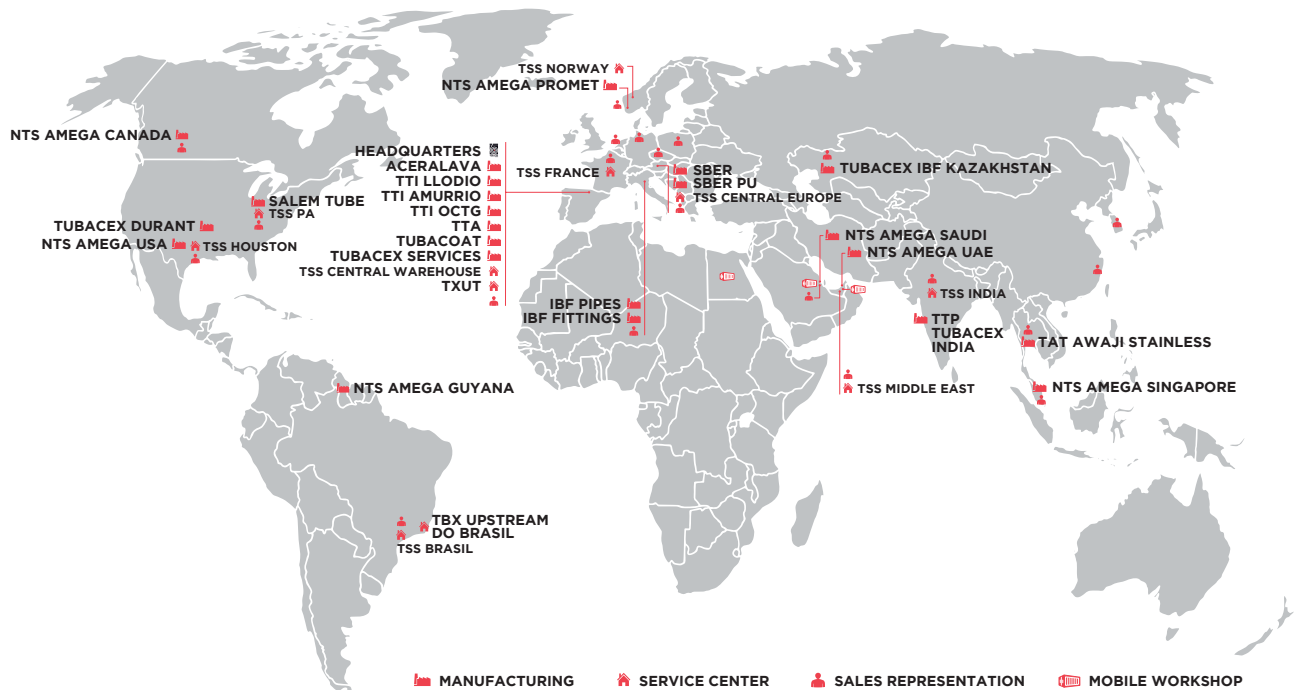


INDUSTRIAL SOLUTIONS

- Spooling plants for serial production.
- The development of the hydrogen economy needs industrial production of equipment at scale. Only a high level of optimization in design and production will allow a substantial reduction of costs.
- Tubacex can be part of the scaling-up process by investing into highly automated lines to fabricate the tubular components needed for electrolyzers or other equipment.



TUBACEX AROUND THE WORLD



Currently the Tubacex Group is exporting into more than 100 countries worldwide from its manufacturing sites and warehouses. The company has 15 commercial offices and a wide network of agents in several countries that lead to a global presence.

MANUFACTURING COMPANIES

Aceria de Álava, S.A.
STEEL MELTING SHOP
Amurrio. SPAIN

Tubacex Tubos Inoxidables, S.A.
HOT EXTRUSION PLANT
Llodio. SPAIN
COLD FINISHING PLANT
OCTG FINISHING PLANT
Amurrio. SPAIN

**Schoeller Bleckmann
Edelstahlrohr, GmbH**
COLD FINISHING PLANT
HOT EXTRUSION PLANT
SPECIAL TUBE PLANT
Ternitz. AUSTRIA

Salem Tube, Inc.
COLD FINISHING PLANT
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